

ACU310 Datasheet

AUTO-CHANGEOVER UNIT



● Gas ● Liquid | ● Diaphragm ● Piston | ● Self-Venting ● Non-Venting | Max Inlet: 300 bar (4,350 psi) | Max Outlet: 20 bar (290 psi) | Cv 0.06



INTRODUCING THE ACU310...

The ACU310 incorporates two diaphragm-sensed regulators into a single body to create a compact auto-changeover unit. The automatic operation allows a continual supply of pressure between two gas bottles, and the second-stage regulator ensures consistent pressure control under varying inlet pressure changes.

Check valves are fitted to prevent gas from escaping whilst bottles are replaced.

The ACU310 incorporates the LF310 regulator with a solid disk type main valve assembly - further details may be found on the LF310 datasheet.

SPECIFICATION

| | |
|---------------------------|----------------------------------|
| Max. Rated Inlet Pressure | 300 bar (4,350 psi) |
| Outlet Ranges | Up to 20 bar (290 psi) |
| Design Proof Pressure | 150% max. working pressure |
| Seat Leakage | In accordance with ANSI/FCI 70-3 |
| Weight | 3.6kg (7.9lbs) |

* Pressure regulator rating may be limited by connection type, Cv and/or seat material

STANDARD MATERIALS OF CONSTRUCTION

| PART | MATERIALS |
|-----------------|---|
| Body and Bonnet | AISI 316/316L Stainless Steel (UNS S31600/S31603) |
| Main Valve Pin | AISI 316/316L Stainless Steel (UNS S31600/S31603) |
| Soft Seat | PCTFE/PEEK TM ** |
| Valve Spring | Inconel [®] X750 |
| Diaphragm | Inconel [®] X750 |
| Handwheel | Nylon |
| O-Rings | FKM/FPM |
| Loading Spring | AISI 302 Stainless Steel (UNS S30200) |
| Filter | 40 Microns |

** PEEKTM seat only available if ACU310 is supplied as standalone unit

FEATURES AND BENEFITS

1 INCONEL[®] X750 DIAPHRAGM

For ultimate strength and reliability.

2 USER FRIENDLY DESIGN

Simple half turn operation with easy-to-read indication.

3 SECOND STAGE REGULATOR

To prevent fluctuations in supply pressure.

4 0.01% DECAYING PRESSURE EFFECT

Stable outlet pressure under varying inlet conditions.

Product availability and specifications contained herein are subject to change without notice. Consult local distributor or factory for potential revisions and/or service related issues. Pressure Tech Ltd support with product selection recommendations only - it is the users responsibility to ensure the product is suitable for their specific application requirements.



DESIGNED AND BUILT IN THE UK

PRESSURE TECH LTD

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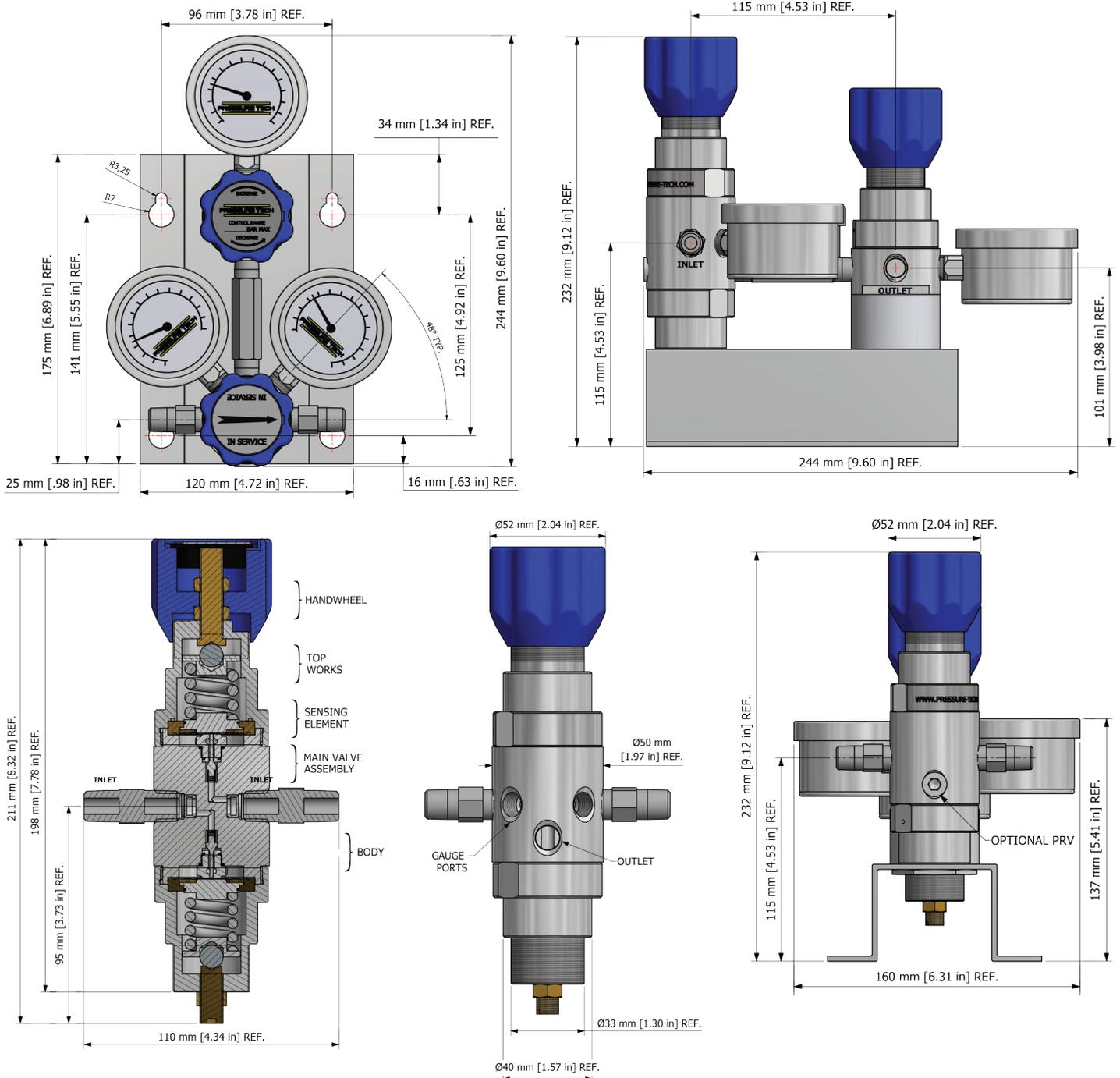
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DRAWINGS AND INSTALLATION DIMENSIONS

Dimensions shown for 1/4" NPT option - please contact the office for additional connections options.



Note:
All gauge ports are 1/4" NPT as standard.

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FLOW CURVE

Please contact the office for further information.

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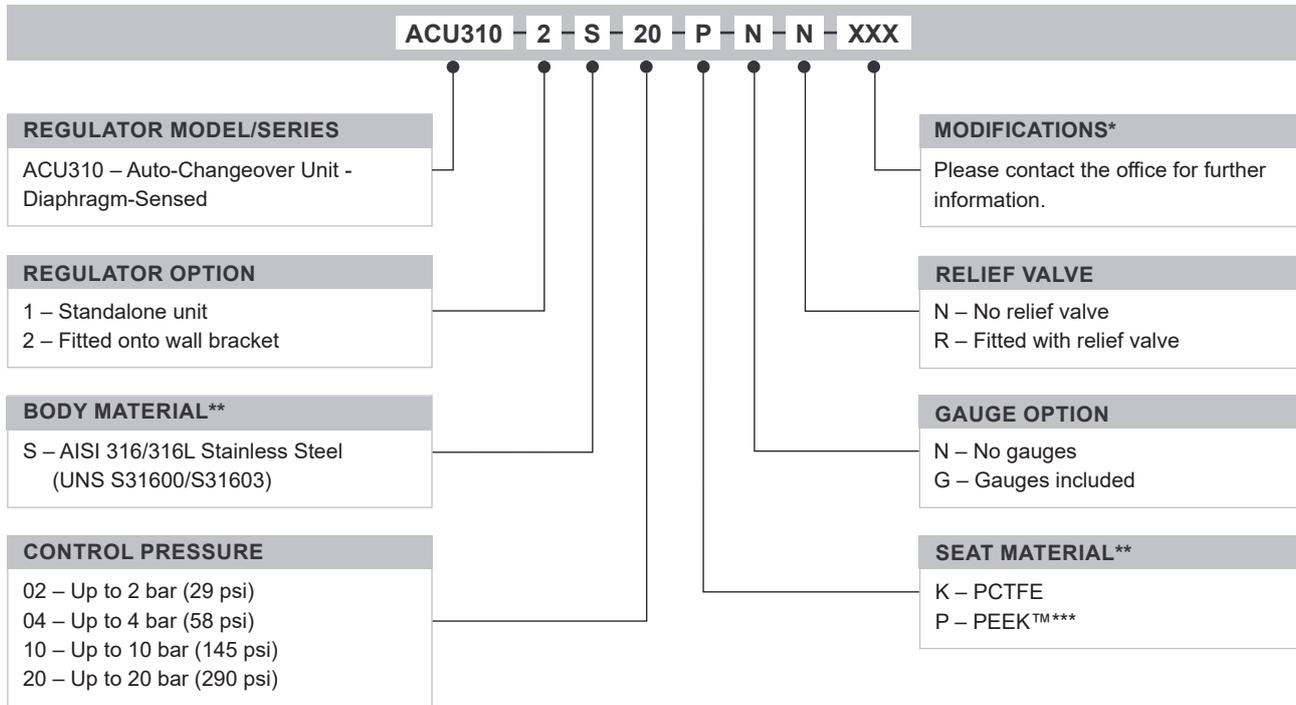
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ORDERING INFORMATION

To build a Pressure Tech part number, simply combine the characters identified below in sequence:



| OPTIONAL EXTRAS | | |
|------------------|---------------|---------------------------|
| | PART NUMBER | DESCRIPTION |
| Service Kit | SRK-ACU310... | Various options available |
| Panel Mount Ring | PT-C-061-005 | - |

Note:
Ancillary equipment also available

TRADEMARKS: Inconel® is a registered trademark of Inco Alloys International
PEEK™ is a trademark of Victrex PLC

* Where applicable
 ** Other materials/connections may be available - please contact the office
 *** PEEK™ seat only available if ACU310 is supplied as standalone unit

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